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D3578-041
Job Sheet 181243



Part No: D3578-041

Job Qty: 20 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP: A 07.04.11 New issue EC IPP RevB 10.10.21 remove D3569-1 DD ver:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		8/31/18	0.00	0.00	Start Up Waterjet		21 18/08/18
100	Waterjet	20 pcs		8/31/18	0.00	0.41	Waterjet1		21 18/08/18
110	QC	20 pcs		8/31/18	0.00	0.00	QC2 Waterjet-2		21 18/08/18
120	QC	20 pcs		8/31/18	0.00	0.00	QC8-3		38 9-89 DAS
130	Small Fab	20 pcs		8/31/18	0.00	0.34	Small Fab-4		38 9-89 DAS
140	QC	20 pcs		8/31/18	0.00	0.00	QC5		38 9-89 DAS
150	HandFinish	20 pcs		8/31/18	0.00	0.21	HandFinish1		21 18/08/18
160	QC	20 pcs		8/31/18	0.00	0.00	QC7-2		21 18/08/18
170	Small Fab	20 pcs		8/31/18	0.00	0.34	Small Fab-4		21 18/08/18
180	QC	20 pcs		8/31/18	0.00	0.00	QC5		21 18/08/18
190	Packaging	20 pcs		8/31/18	0.00	0.00	Packaging3-1		21 18/08/18
200	QC21-SA	20 Ea		8/31/18	0.00	0.00	QC21		21 18/08/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.1400 sf (.007 ea)	90-Start up Operation	5099480
MS20426AD3-3	Rivet	40 Ea (2 ea)	170-Small Fab	5018555
MS21075L3	Nut Plate	20 Ea (1 ea)	170-Small Fab	5016887

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	0	27	0
170-Small Fab	MS20426AD3-3	40	3,921	0
	MS21075L3	20	764	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____		Step #: _____		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																	
DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K8A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S101467 Part: D3578-041 Job No: 181243 Serial No/Batch: S101467 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 08/13/18																					

